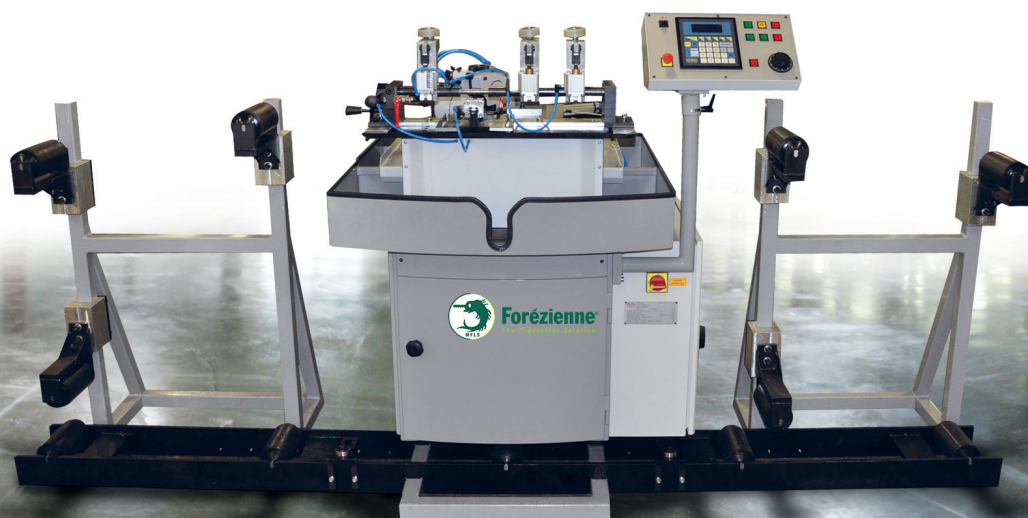


Forézienne F120 CNC



CNC SHARPENING MACHINE FOR BAND SAW BLADES

TECHNICAL SPECIFICATIONS

Band saw blades

Length of band saw	5000 to 8 000 mm
Width	up to 120 mm
Thickness of saw blades	0.5 to 3.0 mm
Tooth pitch	3 to 75 mm
Tooth depth	max 15 mm
Faces angles	0° to 30°
Back tooth angles	0° to 20°
Working speed	100 to 1000 mm/min
Grinding wheel RPM	3800 RPM
Grinding wheel diameter	150 / 200 mm
Diameter of the shaft of grinding wheel	32 mm

Motor Specifications

Spindle motor	0.55 kw
Servo motors	0.8 kw
Pump motor	0.155 kw

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